

ELECTRICAL SAFETY FOLLOW UP INSPECTION REPORT (8TH)

Factory Name	Day Fashions L	td				Note:
Address	M H Tower, 21, Vo	gra, Gazipur – 1704, Gazipur				
FACTORY ID	12571	ELECTRIC/	AL SAFETY INS	SPECTION DATES		
Initial Inspection Date	08-Dec-2016	Date of 5 th Follow Up	22-Aug-2019	Date of 11 th Follow Up		Other Factory:
Report Received Date	15-Jan-2017	Date of 6 th Follow Up	26-Dec-2021	Date of 12 th Follow Up		1. Day Apparels Ltd (ID: 12483)
Date of 1 st Follow Up	30-Jul-2017	Date of 7 th Follow Up	29-May-2022	Date of 13 th Follow Up		
Date of 2 nd Follow Up	16-Jan-2018	Date of 8 th Follow Up	10-Nov-2022	Date of 14 th Follow Up		
Date of 3 rd Follow Up	26-Jul-2018	Date of 9 th Follow Up		Date of 15 th Follow Up		
Date of 4 th Follow Up	28-May-2019	Date of 10 th Follow Up				
Inspected by			Jahidur Rahi	man		

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1	Generator panel's bottom is left open (typical issue)	Each electrical distribution board/panel must be properly sealed to avoid ingression of fluffs; but an adequate ventilation system must also be ensured. Gland shall be used, where required.		On 30/07/2017: Corrected.	21-Feb-2017	Done	Corrected	
	Power Cables are hanging without proper support.	Power cables must be supported by cable tray(ladder-where needed).Outdoor arrangement must be covered.	2 Months	On 30/07/2017: Corrected.	21-Mar-2017	Done	Corrected	



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3	MCCBs &MCBs are not adjusted per load demand.	All the MCCBs &MCBs must be adjusted per cable current if adjustment is not possible, replacement will be the only way.	2 Months	On 30/07/2017: Not Corrected. On 16/01/2018: work's been started, but not finished yet. Not Corrected. On 26/07/2018: Corrected.	21-Mar-2017	Due to of "cable laddering Work in distribution board (New Findings) the work has been delayed. However our assigned firm's work is ongoing and will finish the issue within 5th August-18.	Corrected	
4	Power Cables are bent excessively.	Power Cables Must be installed as straight as possible, in unavoidable case, not less than135 degree bending can be allowed.	3 Months.	On 30/07/2017: Corrected.	21-Apr-2017	Done	Corrected	
5	No/Inadequate rubber(insulation)mat at the working area of distribution board /panel	Electric insulation(Not less than 3mm thick in case of rubber mat)at the working area of each electrical installation(Transformer/L T panel/MDB/DB/SDB/ot her manual operated machineries) must be ensured.	1 Month	On 30/07/2017: Not Corrected. On 16/01/2018: Corrected.	21-Feb-2017	DONE	Corrected	



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6	Barrier/Separator s are missing in	Phases must be separated by insulator(a rubber type none flammable materials shall be used for it.	1 Month	On 30/07/2017: Corrected.	21-Feb-2017	Done	Corrected	
7	Earth/Lead Cable. Earth Continuity conductor size is inadequate/under size	Earth lead Cable/Earth continuity conductor(ECC)must be resized by half of the phase cable. Cable size shall be selected depending on the CB's response time and phase cables size.	2 Months	On 30/07/2017: Corrected.	21-Mar-2017	Done	Corrected	
8	and fan blade	Exhaust fan frame and its enclosure in the production areas shall be connected to earth.	1 Month	On 30/07/2017: Corrected.	21-Feb-2017	Done	Corrected	



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9	operated machines (may Have chance to be touched by operator/user)ha ve no earth	Manually operated each machine(may have chance to be touched by user/operator)must have earth connection. Cable selection shall be made per CB response and circuits power demand.	1 Month	On 30/07/2017: Corrected.	21-Feb-2017	Done	Corrected	
10	New Finding: Field information has no/less reflection in existing SLD	Draw as built electrical SLD mentioning all required information by qualified engineer and get it reviewed by Accord. Electrical SLD must be updated properly; all the required information must be mentioned there; and it shall be updated when you do substantial amount of changes of your electrical system.	2 Months	On 16/01/2018: work's been started, but not finished yet. Not Corrected. On 26/07/2018: Not corrected. SLD is updated but has not been submitted to ACCORD for review. On 28/05/2019: Not Corrected. On 22-Aug-2019: Not Corrected. On 26/12/2021: Not corrected. The SLD got acceptance from RSC. Factory is going do to some renovation work (new ATS) in electrical system. Prepare an asbuilt SLD after completing renovation work. On 29/05/2022: Not Corrected. No progress found since last follow-up. On 10/11/2022: Not Corrected. No significant progress observed. SLD is not as built, changes from "Accepted" SLD need to be documented.	05-Oct-2017	proposed SLD was approved by RSC on 12-07-2021 and at present Facility is working to prepare as built SLD including the extended floor which we will submit to RSC within 30.09.2022.	In Progress	ENGINEERING. DAY APPARELS LTD. DAY FACABOAL TO DAY FACABOAL TO STATE OF THE STA



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11	SLD of existing circuits are not	List of circuit or SLD of respective circuits shall be available for each electrical panel/board.	2 Months	On 16/01/2018: work's been started, but not finished yet. Not Corrected. On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Not Corrected. On 26/12/2021: Corrected	05-Oct-2017	Corrected	Corrected	
12	New Finding: Lightning Protection System (LPS) is not installed yet.	Factory has to design Lightning Protection System (LPS) for the whole factory (where the Risk index is more than 40). Once a LPS is designed properly, installation must be done accordingly asap.	2 Months	On 16/01/2018: work's been started, but not finished yet. Not Corrected. On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019:Not Corrected. On 26/12/2021: Not corrected. At present vertical extension work is going on. On 29/05/2022: Not Corrected. Vertical extension work has completed. Factory is going to start LPS work. On 10/11/2022: Corrected.	05-Oct-2017		Corrected	10/11/2022



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13	Equipment earth cable (for generator) size is inadequate	Equipment earth connection for generator shall be drawn from at least two separate point of generator; and the cable size shall be less than or equal to half of the phase cable (depends on fault clearing time). You may use equivalent sized bare copper conductor. Number of earth pits shall be determined by the size of connected earth cable.	2 Months	On 16/01/2018: Corrected.	05-Oct-2017	DONE	Corrected	
14		Provide mechanical guard (conditional)/fabricated removable insulation blanket systems for engine and generator exhaust components (except: manifold, turbochargers) to reduce thermal radiation and convection within the engine room.	1 Month	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	
15	(laid on floor) are not protected and supported. (ii) Power cables inside cable	(i) Service cables from transformer must be supported at its own breaker's terminal and with cable tray. (ii) Power cables should not be buried directly in any case. If it is not designed through sand/soil, removal of sand/soil must be done.	1 Month	On 16/01/2018: Corrected.	05-Sep-2017	DONE	Corrected	



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16	consumers)	Each electrical circuit must be terminated at single MCB/MCCB terminals.	2 Months	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Oct-2017	Done	Corrected	
17	Loop connection has been used powering multiple circuits through	No loop connection shall be used; each single cable shall be terminated using cable lug (flat/I) at each terminal. Combo bus bar may be used (but incoming cable size must meet the rated capacity)	1 Month	On 16/01/2018: Corrected.	05-Sep-2017	DONE	Corrected	
18	n boxes are inaccessible or cannot be opened to perform any	Each electrical distribution board/panel must be easily accessible. In case of height its top shall not be higher than 2m from base; and door opening shall be at least 90 degree.	1 Month	On 16/01/2018: Found Corrected.	05-Sep-2017	DONE	Corrected	



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19	New Finding: Discrimination is not achieved among circuit breakers used for protection of main circuit and the sub-circuits derived therefrom.	Discrimination must be achieved between circuit breakers used for protection of main circuit and the sub-circuits derived therefrom by adjusting the protective devices of the sub-circuit breakers to operate at lower current setting and shorter time-lag than the main circuit breaker.	1 Month	On 16/01/2018: work's been started, but not finished yet. Not Corrected. On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Corrected.	05-Sep-2017		Corrected	
20	Panel doors, metal channel are not connected	All metal installation which are part of electrical system must be connected to earth to avoid electrical shock or electrocution.	1 Month	On 16/01/2018: Corrected.	05-Sep-2017	DONE	Corrected	
21	New Finding: Distribution Board's top/bottom/rear is left open (typical issue)	Each electrical distribution board/panel must be properly sealed to avoid ingression of fluffs; but an adequate ventilation system must also be ensured. Gland shall be used, where required.	1 Month	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	



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22	pipe is used to cover power and	Power and signal cable for boilers shall be distributed using proper type insulator to avoid damage of cables.	1 Month	On 16/01/2018: Found Corrected.	05-Sep-2017	DONE	Corrected	
23	Busbar feeder's cover/end cap is missing or not fixed.	Fix the feeder unit cover after inserting the cables end (L/N/PE) into the corresponding terminals and tighten the cable clamps.	1 Month	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	
24	Lead acid battery terminals are left	Lead acid battery terminals must be covered/capped and rust must be checked and cleaned.		On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	



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25	electrical tools are used by maintenance	For maintenance purposes, all the electrical tools shall be properly insulated and these insulations shall be checked periodically.	1 Month	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	
26	schedule for periodical inspection &	An electrical maintenance program shall be prepared which will include inspections and testing of the electrical systems (preventive and proactive)	1 Month	On 16/01/2018: Not Corrected. On 26/07/2018: Corrected.	05-Sep-2017	Done	Corrected	
27	Test (dielectric strength test)	Transformer oil test (dielectric strength test for oil) shall be done once in a year.	1 Month	On 26/07/2018: Corrected.	28-Feb-2018	Oil sample sent for test and Will get the latest report by 28/07/18	Corrected	

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28	New Finding: Insulation resistance test of electrical power cables is	Insulation resistance test of all the cables (you can avoid less than 25 sq.mm) must be performed once in every 2 years' cycle and recorded (this must require a complete power shut off).	1 Month	On 26/07/2018: Corrected.	28-Feb-2018	Done	Corrected	
29	manually operated machines (may have chance to be touched by operator/user)	Each manually operated machine (may have chance to be touched by user/operator) must have earth connection. Cable selection shall be made per CB response and circuit's power demand.	1 Month	On 26/07/2018: Corrected.	28-Feb-2018	Done	Corrected	
30	materials are fied	Combustible materials shall be removed from electrical system.	1 Month	On 26/07/2018: Corrected.	28-Feb-2018	Done	Corrected	



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31	New Finding: Power cables are bent excessively Cables in service are joined	Power cables must be installed as straight as possible; in unavoidable case, not less than 135-degree bending can be allowed. Splicing in the power cables shall be avoided; in unavoidable cases splicing, must be made following proper guidance.	1 Month	On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Corrected.	28-Feb-2018		Corrected	
32		Cables along the cable tray/s must be fastened properly with an interval	1 Month	On 26/07/2018: Not corrected. On 28/05/2019: Corrected.	28-Feb-2018	Corrected	Corrected	
33	Change Over Switch contacts smeared with	Instead of bearing grease, thin layer of contact grease must be used for lubrication of Changeover- Switch contacts.	1 Month	On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Corrected.	28-Feb-2018		Corrected	

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34	Heat source (or exposed steam line) is adjacent to electrical installations (cable	Heat source (or steam line) must be kept at least 0.9 meter apart from any electrical installation. In unavoidable case, heat source shall be covered by proper and adequate insulator.	II Month	On 26/07/2018: Not corrected. On 28/05/2019: Corrected.	28-Feb-2018	Corrected	Corrected	
35	No PPE was used by maintenance personnel in the factory Electric safety training program document is not	For maintenance purposes, all the electrical tools shall be properly insulated and these insulations shall be checked periodically & proper PPE should be arranged. It is a periodic task which factory has to continue to improve overall electrical safety situation for the staffs.(Factory may follow NFPA 70E)	1 Month	On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Corrected.	28-Feb-2018		Corrected	
36	New Finding: Motor/Pumps are not earthed properly. Motor/Pumps are not properly fixed.	Ensure earthing connection for all motor/pumps coil and body. Fix the Motor/ Pumps on a base properly. Remove combustible materials(wooden plunk)		On 26/07/2018: Corrected.	28-Feb-2018	Done	Corrected	

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37	Cables are hanged outside wall of the building without proper support and protection. Power cables are buried by	Service/distribution cables must not be hanged on wall; it must be distributed through a cable duct (covered cable ladder). Cable tray or ladder can also be used (if there is no chance of seasonal effect) Power cable must be distributed through cable trench. Cable trench must be covered properly.	1 Month	On 26/07/2018: Not corrected. On 28/05/2019: Not Corrected. On 22-Aug-2019: Not Corrected. On 26/12/2021: Not corrected. Remove foreign material from cable trench. Keep the trench neat and clean. On 29/05/2022: Corrected.	28-Feb-2018	As heavy electrical line is included in to the trench so it will take time to complete the issue, which we expect to finish within 20.03.2021.	Corrected	
	n board is not	panel base must be securely fixed to the foundation. With appropriate fastening devices.		On 26/07/2018: Corrected.	28-Feb-2018	Done	Corrected	
39	Power sockets are hung without	Power socket has to be installed on rigid support/base securely and at minimum 200mm above floor level.	II Month	On 22-Aug-2019: Corrected.	15-Jul-2019		Corrected	



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40		Provide support to the liquid pot separately.	1 Month	On 22-Aug-2019: Corrected.	15-Jul-2019		Corrected	
41	creates obstacles around the electrical installations	Work place around each electrical installation shall be uniformly leveled. Adequate ventilation and working clearance must be provided.		On 22-Aug-2019: Not Corrected. On 26/12/2021: Not corrected. Factory temporarily placed a dry type transformer. On 29/05/2022: Corrected.	15-Aug-2019	Facility will complete this work within 20.03.2022.	Corrected	
42		Generator room must be kept neat and clean.	1 Month	On 22-Aug-2019: Corrected.	15-Jul-2019		Corrected	

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43	New Finding: Boiler room has poor/inadequate ventilation	Boiler room must be well ventilated.	1 Month	On 22-Aug-2019: Corrected.	15-Jul-2019		Corrected	
44	Power socket is kept on floor	Power socket shall be installed at minimum 200mm above the floor with a rigid support.	1 Month	On 29/05/2022: Corrected.	10-Feb-2022	Corrected	Corrected	
45	Panel base plates are removed to	Panel base plates must be installed, at all time, and cables entering panel must be firmly fixed with cable gland	1 Month	On 10/11/2022: Corrected. Cable trench is sealed and cables inside panel are supported properly.	30-Jun-2022		Corrected	10/11/2022



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46	material and water pot attached with	Cable channels/ducts must be kept neat and clean; these must be free from combustible material and water pot.	1 Month	On 10/11/2022: Corrected.	30-Jun-2022	Corrected	Corrected	10/11/2022
47	are not installed/adjusted		1 Month		15-Dec-2022			Representation of the second o
48	New Finding: Earth lead cable/Earth Continuity Conductor size is inadequate/ undersize.	Earth lead cable/ Earth Continuity Conductor (ECC) shall be determined according to BNBC or Adiabatic method (considering CB's response time, fault current & type of earth conductor other factors).	1 Month		15-Dec-2022			10/11/2022



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49	Hot spots nave	Hot spots must be eliminated from entire electrical system.	1 Month		15-Dec-2022			77.6°C 78.7 BG-22.0 Save Edit Cancel
50		Adequately designed enclosure shall be provided for dry type transformer.	1 Month		15-Dec-2022			10/11/2022
	(pump motor)	All electrical component must be fixed at base with proper arrangement.	1 Month		15-Dec-2022			10/11/2022